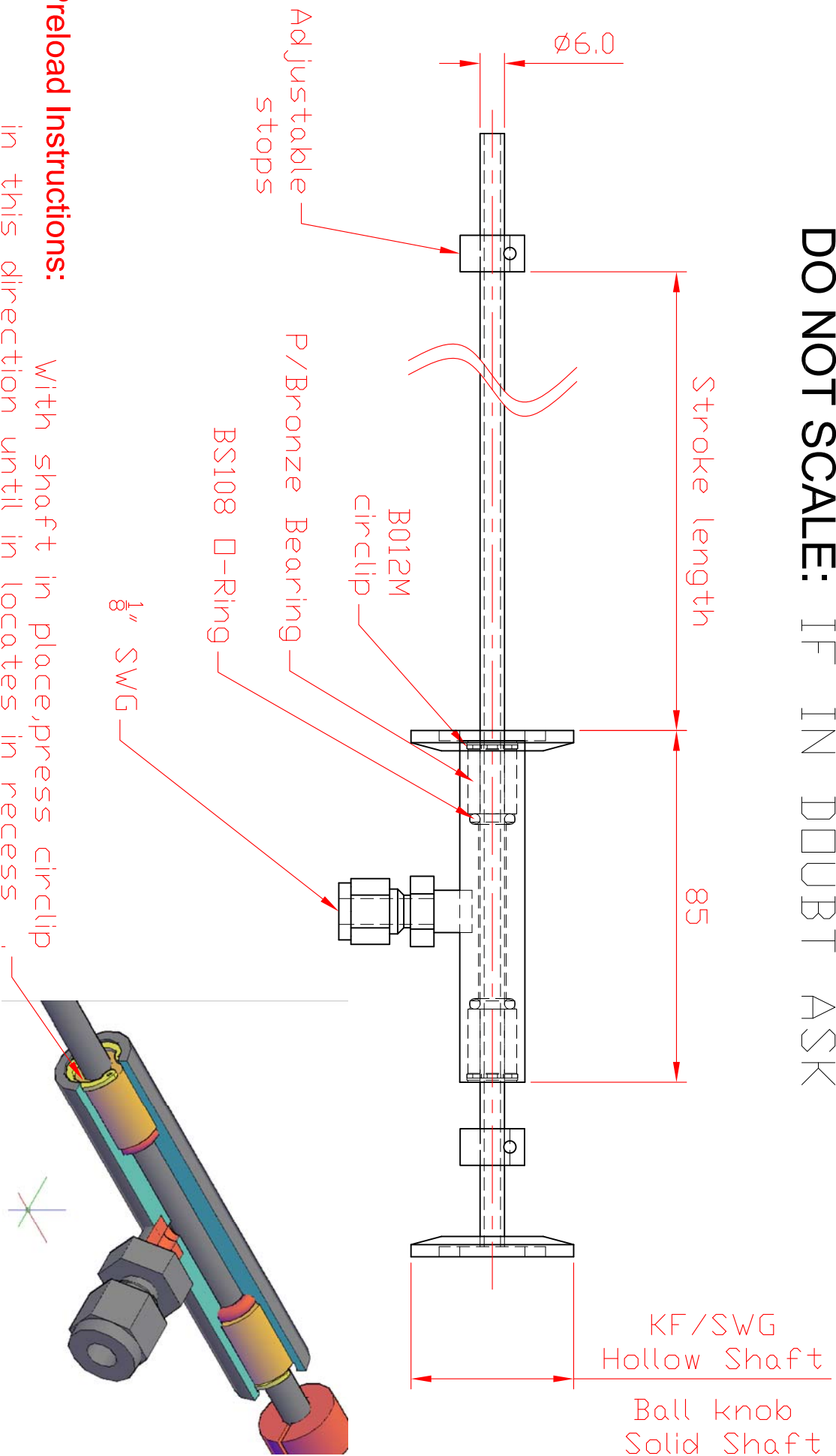


DO NOT SCALE: IF IN DOUBT ASK



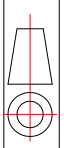
Preload Instructions:

With shaft in place, press circlip in this direction until it locates in recess.

Note: If shaft is removed from housing, seals and bearing will need to be preloaded.

GENERAL NOTES

UNLESS STATED:



GENERAL TOLERANCES

UNLESS STATED:

Material

ALL DIMENSIONS METRIC IN mm	X=±0.5	X.X=±0.1	X.XX=±0.02	Designed by S.TRUEMAN	Date 13/06/2013	Scanwel Ltd Llandudno Industrial Estate Llandudno, Gwynedd LL23 7HW Tel: 01772 521111 Fax: 01772 521755 This document remains the property of Scanwel Limited and is not to be reproduced or given to any 3rd party, without prior written permission.	Description Differentially pumped Rotary Linear Drive
GENERAL SURFACE ROUGHNESS R_a		ANGULAR ±0.5°					
GENERAL SURFACE FINISH TO BE SCRATCH FREE		INTERNAL CORNERS R0.4 MAX					
REMOVE ALL BURRS & BREAK SHARP EDGES		SURFACE FLATNESS < 0.0254/100					